

# MIG TORCHES & PARTS

(Tweco® Compatible)

## TORCHES



### MODEL NOS:

TW202T  
TW404T  
TW505T

**Length :**  
**Connections :**

Power at 60%  
CO2 - MIX

280A -240A  
400A - 360A  
500A - 420A  
3, 4, 5, 6, Mtrs Long  
Tweco® or Euro

## SWAN NECK



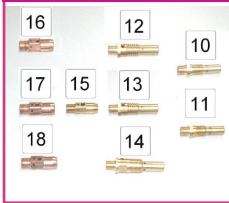
## PART NO

1 SN-202-60  
2 SN-404-60  
3 SN-505-60  
4 SN-404-45J  
SN-404-60J  
5 SN-505-45J  
SN-505-60J

## REF

62A60  
64A60  
65-60  
64A45J  
64A60J  
65-45J  
65-60J

## GAS DIFFUSOR



## PART NO

10 GD-101S  
11 GD-101B  
12 GD-202S  
13 GD-202B  
14 GD-202C  
15 GD-404S  
16 GD-505S  
17 GD-505B  
18 GD-505C

## REF

51  
51-23  
52  
52-23  
52FN  
54A  
55  
55SW  
55H

## NOZZLE INSULATOR



## PART NO

20 NI-202  
21 NI-404  
22 NI-CT-404  
23 NI-CT-505

## REF

32  
32A  
34CT  
35CT

## GAS NOZZLE



## PART NO

30 GN-1-37  
31 GN-1-50  
32 GN-1-62  
33 GN-1-37F  
34 GN-1-50F  
35 GN-1-62F  
36 GN-1-37T

## REF

21-37  
21-50  
21-60  
21-37F  
21-50F  
21-62F  
21T-37

## GAS NOZZLE



## PART NO

40 GN-2-37  
41 GN-2-50  
42 GN-2-62  
43 GN-2-37S  
44 GN-2-50S  
45 GN-2-62S  
46 GN-2-37T

## REF

22-37  
22-50  
22-62  
22-37SS  
22-50SS  
22-62SS  
22T37SS

## GAS NOZZLE



## PART NO

50 GN-3-37  
51 GN-3-50  
52 GN-3-62  
53 GN-3-75

## REF

23-37  
23-50  
23-62  
23-75

## GAS NOZZLE



## PART NO

60 GN-CT-4-37  
61 GN-CT-4-50  
62 GN-CT-4-62  
63 GN-CT-4-75  
64 GN-4-50  
65 GN-4-62  
66 GN-4-75

## REF

24CT-37-S  
24CT-50-S  
24CT-62-S  
24CT-75-S  
24A-50  
24A-62  
24A-75

## GAS NOZZLE



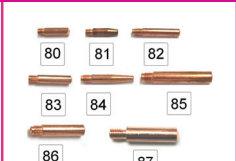
## PART NO

71 GN-CT-5-62  
72 GN-CT-5-75

## REF

25CT-62  
25CT-75

## CONTACT TIPS



## PART NO

80 Standard  
81 Tapered  
82 Standard  
83 Heavy Duty  
84 Tapered  
85 Standard  
86 Optional  
87 Standard

## PART NO

CT-11-0.9  
CT-11T-0.8  
CT-14-0.8  
CT-14H-0.8  
CT-14T-1.0  
CT-15H-1.2  
CT-15HFC-1.2  
CT-16S-1.2

## REF

11-35 Diameters from D0.6 to D1.2 (TW101T)  
11T-30 Diameters from D0.6 to D1.2 (TW101T)  
14-30 Diameters from D0.6 to D2.0 (TW202T/303T/TW404T)  
14H-30 Diameters from D0.8 to D2.0 (TW202T/303T/TW404T)  
14T-40 Diameters from D0.6 to D1.6 (TW202T/303T/TW404T)  
15H-45 Diameters from D0.9 to D3.2 (TW505)  
15HFC-45 Diameters from D0.9 to D3.2 (TW505T)  
16S-45 Diameters from D0.9 to D3.2 (TW606T)

## LINERS



## PART NO

91 LI-T-TW-8.1x3  
91 LI-T-TW-8.3x3  
92 LI-T-TW-9.1x3  
93 LI-T-TW-9.2x3  
94 LI-T-TW-9.3x3

## REF (IDxODxL)

1.5x4.5x3.5M (Blk)  
2.5x4.5x3.5M (Grey)  
1.5x4.2x3.5M (Blue)  
2.2x4.2x3.5M (Red)  
3.0x4.5x3.5M (Ylw)

## PART NO

95 LI-T-TW-202-4  
96 LI-T-TW-404-4  
97 LI-T-TW-505-4

## REF-ID

Ins Steel I.D. 1.7 mm  
Ins Steel I.D. 2.1 mm  
Ins Steel I.D. 2.6 mm

## GAS DIFFUSOR (EL SERIES)



## PART NO

120 GD-EL-52  
121 GD-EL-52CT  
122 GD-EL-52CT-16  
123 GD-EL-52CT-16T  
124 GD-EL-T52  
125 GD-EL-T52CT  
126 GD-EL-54CT

## REF

EL52  
EL52CT  
EL52CT-16  
EL52CT-16T  
TEL52  
TEL52CT  
EL54CT

## GAS NOZZLES (EL SERIES)



## PART NO

110 GN-CT-EL-50  
111 GN-EL-22CT-62  
112 GN-EL-50F

## REF

EL22CT-50  
EL252CT  
EL221-50F