

# PLASMA PARTS-Replacement parts suitable/ compatible for Hypertherm & GYS

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## Replacement parts suitable/compatible for HYPERTHERM®



| PART NO                         | REF    |
|---------------------------------|--------|
| <b>FOR HYPERTHERM® MAX 100</b>  |        |
| 1 HY-EL-465020                  | 020564 |
| <b>FOR HYPERTHERM® MAX 200</b>  |        |
| 2 HY-EL-745021                  | 120547 |
| <b>FOR HYPERTHERM® PMX 600</b>  |        |
| 3 HY-EL-628021                  | 120826 |
| <b>FOR HYPERTHERM® PMX 900</b>  |        |
| 4 HY-EL-375021                  | 120573 |
| 5 HY-T-875021                   | 120578 |
| <b>FOR HYPERTHERM® PMX 1000</b> |        |
| 6 HY-T-139021                   | 120931 |
| 7 HY-T-729021                   | 120927 |

| PART NO                             | REF    |
|-------------------------------------|--------|
| <b>FOR HYPERTHERM® PMX30</b>        |        |
| 11 HY-EL-874022-C                   | 220478 |
| 12 HY-EL-231024-HD                  | 420132 |
| 203 HY-EL-021024-HD                 | 420120 |
| 13 HY-T-084022-HD                   | 220480 |
| 14 HY-T-431024-HD                   | 420134 |
| 204 HY-SR-331024-C                  | 420133 |
| <b>FOR HYPERTHERM® PMX45</b>        |        |
| 15 HY-EL-966022-HD                  | 220669 |
| 16 HY-T-176022-HD                   | 220671 |
| 17 HY-T-817022-HD                   | 220718 |
| 18 HY-SC-476022-HD                  | 220674 |
| 19 HY-SR-076022-C                   | 220670 |
| 20 HY-RC-317022-C                   | 220713 |
| <b>FOR HYPERTHERM® PMX65/85/105</b> |        |
| 21 HY-EL-248022-HD                  | 220842 |
| 22 HY-EL-38811T-HD                  | T11883 |
| 23 HY-T-918022-HD                   | 220819 |
| 24 HY-T-099022-HD                   | 220990 |
| 25 HY-T-039022-HD                   | 220930 |
| 26 HY-T-618022-HD                   | 220816 |
| 27 HY-T-149022-HD                   | 220941 |
| 28 HY-T-199022-HD                   | 220991 |
| 29 HY-SC-299022-HD                  | 220992 |
| 30 HY-SC-818022-HD                  | 220818 |
| 31 HY-SC-399022-HD                  | 220993 |
| 32 HY-SC-718022-HD                  | 220817 |
| 33 HY-SR-758022-C                   | 220857 |
| 34 HY-SR-499022-C                   | 220994 |
| 35 HY-RC-458022-C                   | 220854 |
| 36 HY-GS-897022-HD                  | 220798 |

|  |                 |
|--|-----------------|
| <b>FOR HYPERTHERM® PMX125</b>            |                 |
| 37 HY-EL-179022-HD                       | 220971          |
| 38 HY-T-579022-HD                        | 220975          |
| 39 HY-T-961024-HD                        | 420169          |
| 40 HY-T-851024-HD                        | 420158          |
| 41 HY-T-151024-HD                        | 420151          |
| 42 HY-SC-000024-HD                       | 420000          |
| 43 HY-SC-861024-HD                       | 420168          |
| 44 HY-SC-679022-HD                       | 220976          |
| 45 HY-SR-799022-HD                       | 220997          |
| 46 HY-RC-779022-HD                       | 220977          |
| 120 HY-RC-651024-HD                      | 420156          |
| 47 HY-S-251024-HD                        | 420152          |
| <b>FOR HYPERTHERM® PMX 350 / PMX 380</b> |                 |
| 48 HY-EL-283020-C                        | 020382          |
| 49 HY-T-405021-C                         | 120504          |
| <b>FOR HYPERTHERM® PMX900</b>            |                 |
| 50 HY-EL-475021-C                        | 120574          |
| <b>FOR HYPERTHERM® PMX1000</b>           |                 |
| 51 HY-EL-629021-HD                       | 120926          |
| 52 HY-T-729021-C                         | 120927          |
| 53 HY-T-089021-C                         | 120980          |
| 54 HY-T-600022-HD                        | 220006          |
| 55 HY-RC-006021-C                        | 120600          |
| 56 HY-HS-929021-C                        | 120929          |
| <b>FOR HYPERTHERM® PMX1650</b>           |                 |
| 57 HY-EL-730022-HD                       | 220037          |
| 58 HY-EL-629021-HD                       | 120926          |
| 59 HY-T-460022-C                         | 220064          |
| 60 HY-T-110022-HD                        | 220011          |
| 61 HY-T-700022-C                         | 220007          |
| 62 HY-SC-779021-C                        | 120977          |
| 63 HY-SR-150022-C                        | 220051          |
| 64 HY-SR-529021-C                        | 120925          |
| 65 HY-RC-840022-C                        | 220048          |
| 66 HY-RC-829021-C                        | 120928          |
| 67 HY-HS-740022-HD                       | 220047          |
| 68 HY-HS-560022-C                        | 220065          |
| 69 HY-HS-039021-C                        | 120930          |
| <b>FOR HYPERTHERM® MAX200</b>            |                 |
| 70 HY-EL-120022-C                        | 220021 / 120667 |
| 71 HY-EL-766021-C                        | 120667          |
| 202 HY-EL-120022-HD                      | 220021          |
| 72 HY-SC-424020-HD                       | 020424          |
| 73 HY-SR-706020-C                        | 020607          |
| 74 HY-NZ-806020-HD                       | 020608          |
| 119 HY-RC-324020                         | 020423          |
| <b>FOR HPR800XD/400XD/260XD/260</b>      |                 |
| 75 HY-EL-253022-HD                       | 220352          |
| 76 HY-EL-534022-HD                       | 220435          |
| 77 HY-EL-781022-HD                       | 220187          |
| 114 HY-EL-703022-HD                      | 220307          |
| 78 HY-T-934022-HD                        | 220439          |
| 79 HY-T-881022-HD                        | 220188          |
| 80 HY-T-453022-HD                        | 220354          |
| 113 HY-T-604022-HD                       | 220406          |
| 81 HY-SC-044022-C                        | 220440          |
| 82 HY-SC-981022-HD                       | 220189          |
| 205 HY-SC-167022-HD                      | 220761          |
| 115 HY-SC-367022-HD                      | 220763          |
| 83 HY-SR-634022-C                        | 220436          |
| 116 HY-SR-504022                         | 220405          |
| 84 HY-SP-866022-C                        | 220668          |
| 117 HY-RC-736022-HD                      | 220637          |
| 118 HY-RC-857022-HD                      | 220758          |
| 301 HY-RC-067022-HD                      | 220760          |

# PLASMA PARTS- Replacement parts suitable/ compatible for Hypertherm & GYS

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## FOR HPR800XD/400XD/260XD/130XD/130

|     |                 |        |
|-----|-----------------|--------|
| 85  | HY-EL-181022-HD | 220181 |
| 86  | HY-T-281022-HD  | 220182 |
| 87  | HY-SC-381022-HD | 220183 |
| 88  | HY-SC-891022-C  | 220198 |
| 212 | HY-SC-747022-HD | 220747 |
| 215 | HY-SC-467022-HD | 220764 |
| 89  | HY-SR-971022-HD | 220179 |
| 211 | HY-SR-353022    | 220353 |
| 213 | HY-RC-657022-HD | 220756 |
| 214 | HY-RC-757022-HD | 220757 |

## FOR HYPERTHERM® HPR400XD

|     |                 |        |
|-----|-----------------|--------|
| 101 | HY-EL-926022-HD | 220629 |
| 102 | HY-RC-536022    | 220635 |
| 103 | HY-SC-636022-HD | 220636 |
| 104 | HY-SR-136022    | 220631 |
| 105 | HY-T-236022-HD  | 220632 |
| 106 | HY-T-797022-HD  | 220797 |
| 107 | HY-WT-175022    | 220571 |

## FOR HYPERTHERM® XPR-300

|    |                 |        |
|----|-----------------|--------|
| 90 | HY-EL-042024-HD | 420240 |
| 91 | HY-EL-672024-HD | 420276 |
| 92 | HY-EL-852024-HD | 420258 |
| 93 | HY-NZ-162024-HD | 420261 |
| 94 | HY-NZ-972024-HD | 420279 |
| 95 | HY-SA-315024-HD | 420513 |

## FOR HYPERTHERM® HSD130/MAXPRO200

|     |                 |        |
|-----|-----------------|--------|
| 96  | HY-EL-784022-C  | 224087 |
| 97  | HY-T-298022-C   | 220892 |
| 98  | HY-T-635022-C   | 220536 |
| 108 | HY-T-398022-HD  | 220893 |
| 110 | HY-T-440024-HD  | 420044 |
| 99  | HY-SC-540024-C  | 420045 |
| 109 | HY-SC-194022-HD | 220491 |
| 100 | HY-SR-884022-C  | 220488 |
| 111 | HY-SR-438022    | 220834 |
| 112 | HY-RC-539022-HD | 220935 |

## GYS125/TH125/MT125



### PART NO

|      |              |
|------|--------------|
| 1011 | GY-EL-039155 |
| 1012 | GY-CT-039209 |
| 1013 | GY-RC-039223 |
| 1014 | GY-SC-039247 |
| 1015 | GY-SR-039148 |

### REFERENCE

|                        |
|------------------------|
| Electrode (039155)     |
| Tip (039209)           |
| Retaining Cap (039223) |
| Shield Cap (039247)    |
| Swirl Ring (039148)    |