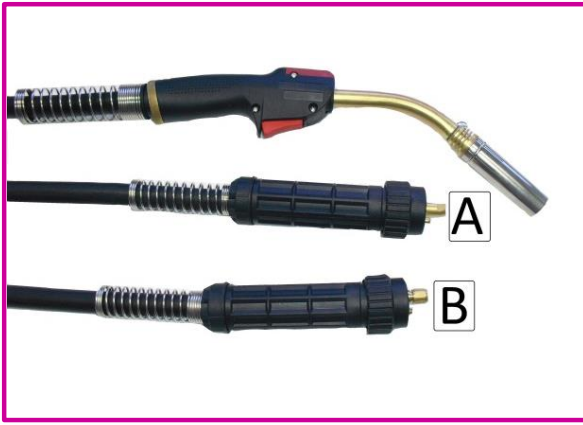


# MIG TORCHES & PARTS

(Kemppi® Compatible)



## MODEL NOS:

TW42Kx4-KI	CONNECTION A (KEMPPI TYPE)	500A – 420A
TW42Kx4-RE	CONNECTION B (EURO TYPE)	500A – 420A

**Length** : 3M / 4M / 5M, as required

Process: MIG/MAG

Method of Guidance: Manual

Type of Cooling: Air

Diameter Range of Solid Wire: D1.0 – 1.4  
and Flux cored Wire: D1.6 – 2.4

Power at 60%  
CO<sub>2</sub> - MIX

## CONTACT TIPS



PART NO	DESCRIPTION
1 CT-K6-29x1.2	M6X29 D1.2 (E-Cu) <a href="#">9876637</a> (Also Available – Dia 0.8,1.2mm)
2 CT-K8-0.8Z	M8X35 D0.8 (CuCrZr) (Also Available – Dia 0.9,1.0,1.2,1.2AL,1.4,1.6,1.6A mm)
3 CT-K10-1.2AZ	M10 (CT12C1SD001C3) (CuCrZr)

## TIP HOLDERS



PART NO	TORCH/(REF)
11 TH-K-25	M6 -MT25 (9580173)
12 TH-K-27	M8 -PMT/MMT-27/32/35/42W (4295740)
16 TH-K-42W-2	M8-PMT/MMT42W(W006183)
13 TH-K-38	M8 -MT38 (4255421)
14 TH-K-42	M8 -PMT/MMT42 (4304600)
15 TH-K-40Z	M8 -PMT30/40/50/MMT40 (42964001) (CUCRZR)
17 TH-K-52W-2	M8-PMT52W (W004508)
18 TH-K-403	M10-GX403G,503W,405G,505W

## GAS DIFFUSER



PART NO	TORCH/(REF)
71 GD-K-32	PMT/MMT-27/32-Cer-Wh <a href="#">(4294880CER)</a>
72 GD-K-32D-BK	PMT/MMT-27/32-DMC-Bk <a href="#">(4294880)</a>
73 GD-K-42	PMT/MMT42-Cer-Wh <a href="#">(4298300CER)</a>
74 GD-K-42D-BK	PMT/MMT42-DMC-Bk <a href="#">(4298300)</a>
75 GD-K-42W	PMT/MMT/WS 42W-Cer-Wh <a href="#">(4298290)</a>
76 GD-K-42W-2	PMT/MMT42W(W006146)
77 BID-K-35	Base Ins. PMT/MMT35 Cer.Wht <a href="#">(W004165)</a>
78 GD-K-35D-BK	PMT/MMT-35-DMC Type-Black <a href="#">W004390</a>

## GAS NOZZLE



PART NO	TORCH/(REF)
21 GN-K-25	MT25 (60.5x14) (9580101)
22 GN-K-38	MT38 (86x16) (4255530)
23 GN-K-27S	PMT/MMT-27/32, (65x12) (W006181)
24 GN-K-27	PMT/MMT-27/32, (70x14) (4294970)
25 GN-K-27C	PMT/MMT-27/32,(76x12) (4295760C)
26 GN-K-27L	PMT/MMT-27/32,(76x14) (4295760)
27 GN-K-27XL	PMT/MMT-27/32,(79x14) (4295760L)

## GAS NOZZLE



PART NO	TORCH/(REF)
31 GN-K-42-13	PMT/MMT-35/42W <a href="#">(77x13) (4300260C)</a>
32 GN-K-42-16	PMT/MMT-35/42W <a href="#">(77x16) (4300260)</a>
33 GN-K-42-16L	PMT/MMT-35/42W <a href="#">(80x16) (4300260L)</a>
34 GN-K-52C	PMT/MMT-42/52W <a href="#">(80x14) (4300380C)</a>
35 GN-K-52	PMT/MMT-42/52W <a href="#">(80x18) (4300380)</a>
36 GN-K-52L	PMT/MMT-42/52W <a href="#">(83x18) (4300380L)</a>
37 GIN-K-52	PMT/MMT-52W <a href="#">4307070</a>
38 GN-K-403-17	GX403G,503W,405G,505W <a href="#">W013931</a>

## SWAN NECK



PART NO	TORCH/(REF)
41 SN-K-25	<a href="#">MT25, 45 Deg (4153040)</a>
42 SN-K-27	PMT/MMT-27/32,50Deg <a href="#">(3146780)</a>
50 SN-K-35	PMT/MMT-35 50Deg W/BI <a href="#">(W004585)</a>
43 SN-K-38	<a href="#">MT38,45Deg (3127990)</a>
44 SN-K-42	<a href="#">42/52,50Deg (3151140)</a>
45-a SN-K-42W	PMT/MMT/WS 42W, 50Deg <a href="#">(3149600)</a>
45-b SN-K-42W-2	PMT/MMT/WS 42W,50Deg <a href="#">(SP004539)</a>
46 SP-SN-K-25	<a href="#">MT25 Spring (4275240)</a>
81 SN-K-52W-2	<a href="#">PMT52W (SP004563)</a>

47 IR-K-25	<a href="#">MMT25 Ins Ring (9591079)</a>
48 IR-K-38	<a href="#">MT38 Ins Ring (4254670)</a>
49 IR-K-42W	<a href="#">MMT42W Ins Ring (4307020)</a>

## INSULATOR



PART NO	TORCH/(REF)
51 IN-K-25	MT25 Gas Nzl Ins (9591010)
52 IN-K-38	MT38 Gas Nzl Ins (4248710)
53 IN-K-52	PMT52W (4307030)
54 TU-K-38	MT38 Contact Tube

## LINERS



PART NO	DESCRIPTION
<b>INSULATED STEEL TYPE</b>	
60 LI-25K-5	2.1x5.5M Long
61 LI-38K-4	2.1x4.5 M Long
62 LI-38K-6	2.1x6.1 M Long
<b>TEFLON TYPE</b>	
65 LI-T-KI-8.1x3	1.5x4.5x3.5M (Blk)
66 LI-T-KI-8.3x3	2.5x4.5x3.5M (Grey)
67 LI-T-KI-9.1x3	1.5x4.2x3.5M (Blue)
68 LI-T-KI-9.2x3	2.2x4.2x3.5M (Red)
69 LI-T-KI-9.3x3	3.0x4.5x3.5M (Ylw)

70 LI-T-KI-6.3x4	ID 3.0 mm Length* 4.5 M (Hexagon)
71 SPSC-T-6003L	Copper Spring & Screw (28 cm Long)
72 CL-T-KI-6003	Collet for Liner

\* Other Liner Lengths avlbl on request