

MIG TORCHES & PARTS

(Bernard® Compatible) {PAGE-1}

TORCHES



MODEL NOS:

Power at 60%
CO2 - MIX

TW-3B 400A – 360A

TW-4B 500A – 420A

Length : 3, 4, 5, 6, Mtrs Long

Connections : Euro®, Miller®, Bernard®, Hobart®
Process : MIG/MAG

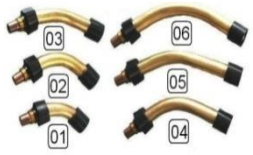
Method of Guidance : Manual

Type of cooling : Air

Diameter Range of Solid Wire ; D1.0-1.4

And flux cored Wire : D1.6-2.4

SWAN NECK



PART NO

1	SN-2B-45	QT2-45
2	SN-2B-60	QT2-60
3	SN-3B-45	QT3-45
4	SN-3B-60	QT3-60
5	SN-5B-45	QT5-45
6	SN-5B-60	QT5-60

REF

GAS DIFFUSOR



PART NO

11	GD-3B-L	4235
12	GD-3B-S	4335
13	GD-4B-S	4435
14	GD-4B-L	4635

REF

GAS NOZZLE



PART NO

21	GN-3B-C1	4393 (16mm)
22	GN-3B-C2	4394 (12.7mm)
23	GN-3B-B1	4391 (16mm)
24	GN-3B-B2	4392 (12.7mm)
25	GN-3B-C3	4295 (9.5mm)

REF (ID)

GAS DIFFUSOR



PART NO

15	GD-3B-M10-S	M10x53mmxM8
16	GD-3B-M10-L	M10x60.5mmxM8
17	GD-3B-M10-LP	M10x60.5mm (Push Type CT)

REF (ThxL)

CONTACT TIPS (E-CU)



PART NO

41	CT-E-3B-0.8	7488 (31.8mm)
42	CT-E-3B-1.0	7496 (31.8mm)
43	CT-E-3B-1.2	7490 (31.8mm)
44	CT-E-3B-1.6	7491 (31.8mm)

REF (Length)

GAS NOZZLE



PART NO

31	GN-4B-C1	4591 (19mm)
32	GN-4B-C2	4592 (16mm)
33	GN-4B-B1	4492 (14.3mm)
34	GN-4B-B2	4491 (19mm)

REF (ID)

46	CT-E-3BL-0.8	012-01 (38.1mm)
47	CT-E-3BL-0.9	012-02 (38.1mm)
48	CT-E-3BL-1.2	012-03 (38.1mm)

CONTACT TIPS (E-CU)



PART NO

51	CT-E-4B-0.8	1588 (50.8mm)
52	CT-E-4B-1.0	1596 (50.8mm)
53	CT-E-4B-1.2	1290 (50.8mm)
54	CT-E-4B-1.6	1591 (50.8mm)

REF (Length)

LINERS for TW-3B/4B



PART NO

INSULATED STEEL TYPE		
61	LI-350B-4.5	2.0x5.0M Long(44115)
	LI-500B-4.5	2.4x5.0M Long(44215)

I.D x O.D

POLYAMIDE & TEFLON TYPE

65	LI-T-BR-8.1x3	1.5x4.5 (Blk)
66	LI-T-BR-8.3x3	2.5x4.5 (Grey)
67	LI-T-BR-9.1x3	1.5X4.2 (Blue)
68	LI-T-BR-9.2x3	2.2X4.2 (Red)
69	LI-T-BR-9.3x3	3.0X4.5 (Ylw)

HEAD INSULATOR



PART NO

71	HI-SN-3B	4523R
72	HI-SN-4B	4423R
73	IN-HN-BR	4780

REF