

MIG TORCHES & PARTS

(Bernard® Compatible) – CENTRE FIRE SERIES {PAGE-2}

TORCHES



MODEL NOS:

Power at 60%
CO2 - MIX

TW-3BCFx..... 400A – 360A

TW-4BCFx..... 500A – 420A

Length : 3, 4, 5, 6, Mtrs Long

Connections : Euro®, Miller®, Bernard®, Hobart®
Process : MIG/MAG

Method of Guidance : Manual

Type of cooling : Air

Diameter Range of Solid Wire ; D1.0-1.4

And flux cored Wire : D1.6-2.4

GAS NOZZLE



PART NO

REF

SMALL CENTRE FIRE NOZZLE

74	GN-SCF-1600C	NS-5800C
75	GN-SCF-1632C	NS-5818C
76	GN-SCF-1600B	NS-5800B
77	GN-SCF-1632B	NS-5818B

80	GN-SCF-1332C	NS-1218C
81	GN-SCF-1300B	NS-1200B
82	GN-SCF-1332B	NS-1218B

85	GN-SCF-1000B	NST-3800B
86	GN-SCF-1032B	NST-3818B
87	GN-SCF-1032XTB	NST-38XTB

CONTACT TIPS (CuCrZr)



PART NO

REF

SMALL CENTRE FIRE

110	CT-SCF-0.8-HD	T-030
111	CT-SCF-0.9-HD	T-035
112	CT-SCF-1.0-HD	T-039
113	CT-SCF-1.2-HD	T-045
114	CT-SCF-1.4-HD	T-052
115	CT-SCF-1.6-HD	T-062

INSULATOR / GAS DIFFUSOR



PART NO

REF

130	IN-SCF	4323R
138	IN-SCF-2	
131	IN-LCF	10012
135	GD-SCF	DS-1
136	GD-LCF	D-1
137	GD-LCF-2	D-1

TW4BCFx4.5-MLB

REF



500A-420A
End Fitting Miller® Type using
Tregaskiss® Type Liner

GAS NOZZLE



PART NO

REF

LARGE CENTRE FIRE NOZZLE

90	GN-LCF-1900C	N-3400C
91	GN-LCF-1932C	N-3418B
92	GN-LCF-1964C	N-3414C
93	GN-LCF-1900B	N-3400B
94	GN-LCF-1932B	N-3418B
95	GN-LCF-1964B	N-3414B

100	GN-LCF-1600C	N-5800C
101	GN-LCF-1632C	N-5818C
102	GN-LCF-1664C	N-5814C
103	GN-LCF-1600B	N-5800B
104	GN-LCF-1632B	N-5818B
105	GN-LCF-1664B	N-5814B
106	GN-LCF-1000C	NT-3800C

CONTACT TIPS (CuCrZr)



PART NO

REF

LARGE CENTRE FIRE

120	CT-LCF-0.8-HD	TT-030
121	CT-LCF-0.9-HD	TT-035
122	CT-LCF-1.0-HD	TT-039
123	CT-LCF-1.2-HD	TT-045
124	CT-LCF-1.4-HD	TT-052
125	CT-LCF-1.6-HD	TT-062