

# MIG TORCHES & PARTS

(Abimig® Compatible)



**MODEL NOS:**

Power at 60%  
CO2 - MIX

TW400ABx4.5 500A – 420A (Air Cooled)  
**Length** : 4.5 M or as Required  
**Connections** : Euro etc or as Required

Process : MIG/MAG  
Method of Guidance : Manual  
Type of cooling : Air  
Diameter Range of Solid Wire ; D1.0 - 1.4  
And flux cored Wire : D1.6 - 2.40

SWAN NECK	PART NO	TORCH	TIP HOLDERS	PART NO	REF/SIZE(mm)
	1	SN-AB150	150	7	TH-AB150-104 006.D104 M6xL33
	2	SN-AB200	200	8	TH-AB-150-M6 006.D295 M6xL30
	3	SN-AB250	250	9	TH-AB200-110 004.D110 M6xL47
	36	SN-AB350-BZ	350	10	TH-AB-200-M6 004.D279 M6xL43
	4	SN-AB400 (014.H059)	400K	11	TH-AB255-624 004.D624.5 M6xL51
	5	IN-AB-400 (014.D746)	Insulator		
	35	IN-AB-668 (767.D668.5)	Insulator		
	6	IL-AB-400 (122.D045)	Inner Line		

TIP HOLDERS	PART NO	REF/SIZE(mm)	GAS NOZZLE	PART NO	REF/SIZE(mm)
	12	TH-AB300-114 018.D114 M6xL49		17	GN-AB150-001 145.D001 12xL52
	13	TH-AB350-707 018.D707 M8xL45		18	GN-AB150-004 145.D004 12xL54
	14	TH-AB350-745 014.D745 M8xL52		19	GN-AB150-003 145.D003 17xL52
	15	TH-AB450-125 016.D125 M10xL55		20	GN-AB200-011 145.D011 16xL70
	16	TH-BZ-A-LH-M6 M6x45 LH		21	GN-AB200-012 145.D012 14xL67
				22	GN-AB200-014 145.D014 18xL69

GAS NOZZLE	PART NO	REF/SIZE(mm)	GAS NOZZLE	PART NO	REF/SIZE(mm)
	23	GN-AB300-021 145.D021 18xL72		28	GN-AB450-243 145.D243 13xL85
	24	GN-AB300-022 145.D022 16xL69		29	GN-AB450-244 145.D244 16xL85
	25	GN-AB300-024 145.D024 21xL72		30	GN-AB450-249 145.D249 24xL83
	26	GN-AB300-025 145.D025 12xL72			
	27	GN-AB355-026 145.D026.A3 16xL72			

HANDLE PARTS	PART NO	DESCRIPTION
	31	FH-AB-400 Front Handle with Screws
	32	SW-AB-400 Switch Assembly
	33	SP-AB-400 Spring
	34	BA-AB-400 Brass Adapter

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